## INTERNATIONAL SEARCH REPORT

International application No.

PCT/US03/17703

IPC(7) US CL According to 1 B. FIELI Minimum doc U.S.: 30	SIFICATION OF SUBJECT MATTER  : B23D 45/16  : 30/388; 173/216,217 International Patent Classification (IPC) or to both nation SEARCHED  umentation searched (classification system followed by 1/122,388,389,390,391,517,518,519,520,521,522,523, an searched other than minimum documentation to the experimental system.	classificat 524; 173/9	ion symbols) 3.5,216,217	in the fields searched		
Electronic dat BRS text sear	a base consulted during the international search (name ch	of data bas	se and, where practicable, se	earch terms used)		
C. DOCT	JMENTS CONSIDERED TO BE RELEVANT					
Category *	Citation of document, with indication, where ap			Relevant to claim No.		
X  Y	US 4,060,940 A (DeWITT) 06 December 1977 (06.1	2.1977), F	igures 1-7.	1-3, 6, 8-10, 12-13,, 18-21, 43		
_				4-5, 7, 11, 14-17, 22, 33-42		
Y	US 5,006,740 A (PALM) 09 April 1991 (09.04.1991	), Figure 5	i.	4-5, 14-15, 26, 34-35		
Х	US 5,023,999 A (LOOPER et al) 18 June 1991 (18.0	6.1991), F	igure 2.	23-25, 28-32		
Y				26-27		
A	US 2,989,995 A (HAPPE) 27 June 1961 (27.06.1961), column 2.					
A	US 3,456,696 A (GREGORY et al) 22 July 1969 (22.07.1969), Figure 4.					
A	US 3,873,862 A (BUTLER) 25 March 1975 (25.03.)	1975), Figu	re 1.	·		
Further	documents are listed in the continuation of Box C.	"T"	See patent family annex.			
Special categories of cited documents:			later document published after the date and not in conflict with the ap	international filing date or priority plication but cited to understand the		
"A" document defining the general state of the art which is not considered to be principle or theory underlying the invention of particular relevance						
"E" earlier ap	plication or patent published on or after the international filing date	"X"	document of particular relevance; to considered novel or cannot be considered novel or cannot be considered novel or taken alone	the claimed invention cannot be sidered to involve an inventive step		
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)		"Y"	considered to involve an inventive step when the document is combined with one or more other such documents, such combination			
"O" document	referring to an oral disclosure, use, exhibition or other means		being obvious to a person skilled in	n the art		
	"P" document published prior to the international filing date but later than the "&" document member of the same patent family priority date claimed					
Date of the a	ctual completion of the international search		nailing of the international se	earch report		
	03 (06.08.2003)		) AUG 2003			
Name and ma	Name and mailing address of the ISA/US  Authorized officer					
	Mail Stop PCT, Attn: ISA/US Commissioner for Patents  Stephen Choi  Sheith H. Veney					
P.O. Box 1450 Alexandria, Virginia 22313-1450 Pacsimile No. (703)305-3230  Resimile No. (703)305-3230  Paralegal Specialist Telephone No. 703-308-1148  Paralegal Specialist Telephone No. 703-308-1148						

Form PCT/ISA/210 (second sheet) (July 1998)

PCT	71	たりご	/1′	77	กจ

## INTERNATIONAL SEARCH REPORT

tegory *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No
A	US 4,145,811 A (KENDZIOR) 27 March 1979 (27.03.1979), Figure 2.	
Α	US 4,516,324 A (HEININGER, Jr. et al) 14 May 1985 (14.05.1985), Figure 1.	ec.
Α	US Des. 363,656 S (GIERKE) 31 October 1995 (31.10.1995), Figures 1-2.	
Α	US 6,108,916 A (ZEILER et al) 29 August 2000 (29.08.2000), Figure 2.	
A, P	US 6,502,647 B1 (KRZYZEWSKI et al) 07 January 2003 (07.01.2003), Figure 1.	
A, P	US 6,536,120 B1 (LANGIS) 25 March 2003 (25.03.2003), Figure 1.	
	·	
	•	